

APR 27 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-764-011
Job Sheet 176606



Part No: D350-764-011

Job Qty: 1 ea

Part Name: Rear Seat Shoulder Harness



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/26/18

Job Tracking No:

Due Date: 5/4/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV B IPP REV:A New issue 07-10-11 DD verified by EC IPP Rev:B ECN 1050 rev.B as per dwg 08-01-10 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/4/18	0.00	0.00	Start Up Stores/Pkg-1		APR 28 2018
110	Packaging	1 pcs		5/4/18	0.00	0.00	Packaging1-3		APR 28 2018
120	QC	1 pcs		5/4/18	0.00	0.00	QC4		MAY 03 2018
125	DC	1 pcs		5/4/18	0.00	0.00	DC		MAY 03 2018
130	Packaging	1 pcs		5/4/18	0.00	0.00	Packaging3-1		MAY 03 2018
140	QC21-FG	1 Ea		5/4/18	0.00	0.00	QC21		MAY 03 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D350-764-011 CHG002
Descriptions: 130 - Identify and pack for shipping as per PPP D350-764-011 Location:FG029

Sub



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S066552



Part: D350-764-011

Job No: 176606

Serial No/Batch: S066552

Revision:

Inspector:

Date: 04/26/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition			
				Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER :					

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ALS4-1032-130	Rivnut	16 Ea (16 ea)	90-Start up Operation	S008989
AN3-3A	Bolt	32 Ea (32 ea)	90-Start up Operation	S0568246
AN3-6A	Bolt	16 Ea (16 ea)	90-Start up Operation	S000530
AN4-10A	Bolt	4 Ea (4 ea)	90-Start up Operation	FM137412-0
AN970-6	Washer	4 Ea (4 ea)	90-Start up Operation	FM137744-0
CCR264SS3-803	Cherry Rivet	16 Ea (16 ea)	90-Start up Operation	S019420
CR3212-4-2	Cherry Rivet	4 Ea (4 ea)	90-Start up Operation	S000846
CR3212-5-04	Rivet	4 Ea (4 ea)	90-Start up Operation	FM135274-3
CR3212-5-07	Rivet	4 Ea (4 ea)	90-Start up Operation	FM128429
D2854	3/4" Velcro Strip	2.6660 ft (2.666 ea)	90-Start up Operation	S006127
D3578-041	Doubler	16 Ea (16 ea)	90-Start up Operation	S053112
D3636-041	Shoulder Harness	4 Ea (4 ea)	90-Start up Operation	S0061448
D3637-041	Bracket Assembly	4 Ea (4 ea)	90-Start up Operation	S054601
D3637-3	Bracket	4 Ea (4 ea)	90-Start up Operation	S053997
D3638-1	Bushing	4 Ea (4 ea) S052675	90-Start up Operation	S055475 S056841
D3639-1	Doubler	1 Ea (1 ea)	90-Start up Operation	S054159 S056834 S056834
D3639-2	Doubler	1 Ea (1 ea)	90-Start up Operation	S054005
D3639-3	Doubler	1 Ea (1 ea)	90-Start up Operation	S042388
D3639-4	Doubler	1 Ea (1 ea)	90-Start up Operation	F157247x1 S063121X1
D3640-1	Belt Guide	2 Ea (2 ea)	90-Start up Operation	S063069
D3640-3	Belt Guide	2 Ea (2 ea)	90-Start up Operation	S038823
D3641-1	Cover	2 Ea (2 ea)	90-Start up Operation	S038820
D3641-3	Cover	1 Ea (1 ea)	90-Start up Operation	S038644
D3641-4	Cover RH	1 Ea (1 ea)	90-Start up Operation	S037680
D3642-1	Doubler	2 Ea (2 ea)	90-Start up Operation	F157289
D3643-1	Stiffener	1 Ea (1 ea)	90-Start up Operation	S042450
D3643-2	Stiffener	1 Ea (1 ea)	90-Start up Operation	S054137
D3644-1	Shim	2 Ea (2 ea)	90-Start up Operation	F150614
D3657-1	Guide Tool	1 Ea (1 ea)	90-Start up Operation	FM135274-80
MS20426AD3-3	Rivet	32 Ea (32 ea)	90-Start up Operation	S033769x100 FM1325 36x6
MS20426AD4-4	Rivet	106 Ea (106 ea)	90-Start up Operation	FM138621
MS20426AD4-6	Rivet	28 Ea (28 ea)	90-Start up Operation	S041165
MS20470AD4-6	Rivet, Universal Head	8 Ea (8 ea)	90-Start up Operation	S025740
MS21059L3	Nut Plate	16 Ea (16 ea)	90-Start up Operation	S058183
MS21072-L3	Nut Plate	8 Ea (8 ea)	90-Start up Operation	FM135530-98
MS35206-267	Screw	8 Ea (8 ea)	90-Start up Operation	S015269
NAS1149D0363J	Washer	48 Ea (48 ea)	90-Start up Operation	FM135671-15
NAS1149D0963J	Washer	4 Ea (4 ea)	90-Start up Operation	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																													
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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	ALS4-1032-130	16	14,473	0
	AN3-3A	32	754	0
	AN3-6A	16	225	0
	AN4-10A	4	71	0
	AN970-6	4	68	0
	CCR264SS3-3	16	160	0
	CR3212-4-2	4	60	0
	CR3212-5-04	4	78	0
	CR3212-5-07	4	61	0
	D2854	3	175	0
	D3578-041	16	94	0
	D3636-041	4	13	0
	D3637-041	4	17	0
	D3637-3	4	25	0
	D3638-1	4	18	0
	D3639-1	1	4	0
	D3639-2	1	3	0
	D3639-3	1	6	0
	D3639-4	1	13	0
	D3640-1	2	9	0
	D3640-3	2	9	0
	D3641-1	2	10	0
	D3641-3	1	5	0
	D3641-4	1	6	0
	D3642-1	2	9	0
	D3643-1	1	16	0
	D3643-2	1	4	0
	D3644-1	2	8	0
	D3657-1	1	12	0
	MS20426AD3-3	32	4,980	0
	MS20426AD4-4	106	1,224	0
	MS20426AD4-6	28	739	0
	MS20470AD4-6	8	4,226	0
	MS21059L3	16	165	0
	MS21072-L3	8	49	0
	MS35206-267	8	33	0
	NAS1149D0363J	48	2,438	0
	NAS1149D0963J	4	523	0
Part Specifications				
Specifications could not be found.				

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
☐ Environment	☐ Design	☐ Doc/Data	☐ Equip/Tooling	☐ Handling/Pre	☐ Material	☐ Internal Transport	☐ Tribal Knowledge
☐ No Re-verification	☐ Operator	☐ Offset/Setup	☐ Supplier	☐ Training	☐ Use for Testing	☐ Poor Information	☐ Rushing
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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002891	S066548	ALS4-1032-130	Rivnut	S008959	FP001	16
002891	S015688	AN3-3A	Bolt		ST350	20
002891	S066547	AN3-3A	Bolt	S058129	ST350	12
002891	S066546	AN3-6A	Bolt	S000530	ST350	16
002891	S066545	AN4-10A	Bolt	FM137412-0	ST345	4
002891	S066544	AN970-6	Washer	FM137744-0	ST260A	4
002891	S066543	CCR264SS-3-03	Cherry Rivet	S019420	ST321	16
002891	S066540	CR3212-4-2	Cherry Rivet	S000546	ST320	4
002891	S066539	CR3212-5-04	Rivet	FM135274-3	ST320	4
002891	S066538	CR3212-5-07	Rivet	FM128429	ST320	4
002891	S066537	D2854	3/4" Velcro Strip	S006127	ST410	2.666
002891	S066536	D3578-041	Doubler	S053412	ST040	16
002891	S066535	D3636-041	Shoulder Harness	S061448	ST465	4
002891	S054601	D3637-041	Bracket Assembly	S016885	ST045	4
002891	S053987	D3637-3	Bracket	S053986	ST046	3
002891	S066534	D3638-1	Bushing	S056175	ST045	4
002891	S066533	D3639-1	Doubler	S056834	ST045	1
002891	S066532	D3639-2	Doubler	S054158	ST046	1
002891	S066531	D3639-3	Doubler	S054005	ST234A	1
002891	S066530	D3639-4	Doubler	S045342	ST234A	1
002891	F157247	D3640-1	Belt Guide		ST046	1
002891	S066529	D3640-1	Belt Guide	S063121	ST046	1
002891	S066528	D3640-3	Belt Guide	S063069	ST046	2
002891	S066526	D3641-1	Cover	S038817	ST234A	2
002891	S066525	D3641-3	Cover	S038820	ST234A	1
002891	S066524	D3641-4	Cover RH	S038664	ST234A	1
002891	S037680	D3642-1	Doubler	S037679	ST046	2
002891	F157289	D3643-1	Stiffener		ST046	1
002891	S066523	D3643-2	Stiffener	S042450	PKG	1
002891	S054137	D3644-1	Shim	S054136	ST047	2
002891	S066522	D3657-1	Guide Tool	F150614	ST049	1
002891	S066518	MS20426AD3-3	Rivet	FM135274-50	ST312	32
002891	S053769	MS20426AD4-4	Rivet		ST312	100
002891	S066505	MS20426AD4-4	Rivet	FM132536	ST312	6
002891	S066503	MS20426AD4-6	Rivet	FM138621	ST311	28
002891	S066502	MS20470AD4-6	Rivet, Universal Head	S041165	ST310	8
002891	S066483	MS21059L3	Nut Plate	S025740	ST301	16
002891	S066480	MS21072-L3	Nut Plate	S058183	ST299	8
002891	S066478	MS35206-267	Screw	FM135530-90	ST271	8
002891	S066476	NAS1149D0363J	Washer	S015269	ST263	48
002891	S066472	NAS1149D0963J	Washer	FM135671-15	ST263	4

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 4/28/18 10:56 AM dart.quirion.sonia

5.0 PARTS LISTS

QTY -011	Dart Part Number	Geneva Part Number	Description
X	D350-764-011	P131	Shoulder Harness Kit
4	D2854-1-080	N/A	VELCRO STRIP
4	D2854-3-080	N/A	VELCRO STRIP
16	D3578-041	N/A	DOUBLER
4	D3636-041	N/A	SHOULDER HARNESS
4	*D3636-11	G10601-2	SHOULDER BELT
4	*D3636-13	G10601-4	LAP BELT
4	D3637-041	G10602-1	BRACKET ASSEMBLY
4	D3637-3	G10609-1	BACKER PLATE
4	D3638-1	G10608-2	BUSHING
1	D3639-1	G10604-3	DOUBLER
1	D3639-2	G10604-6	DOUBLER
1	D3639-3	G10604-4	DOUBLER
1	D3639-4	G10604-5	DOUBLER
2	D3640-1	G10605-1	BELT GUIDE
2	D3640-3	G10605-2	BELT GUIDE
2	D3641-1	G10606-3/-6	COVER
1	D3641-3	G10606-5	COVER
1	D3641-4	G10606-4	COVER
2	D3642-1	G10607-1/-2	DOUBLER
1	D3643-1	G10610-2	STIFFENER
1	D3643-2	G10610-1	STIFFENER
2	D3644-1	G10610-3	SHIM
1	D3657-1	G12170	GUIDE TOOL
16	ALS4-1032-130	N/A	INSERT
32	AN3-3A	N/A	BOLT
16	AN3-6A	N/A	BOLT
4	AN4-10A	N/A	BOLT
48	AN960JD10	N/A	WASHER
4	AN960JD916	N/A	WASHER
4	AN970-6	N/A	WASHER
16	CCR264SS-3-03	N/A	RIVET
4	CR3212-4-02	N/A	RIVET
4	CR3212-5-04	N/A	RIVET
4	CR3212-5-07	N/A	RIVET
32	MS20426AD3-3	N/A	RIVET
106	MS20426AD4-4	N/A	RIVET
28	MS20426AD4-6	N/A	RIVET
8	MS20470AD4-6	N/A	RIVET
16	MS21059L3	N/A	NUTPLATE (OR MS21059-3)
8	MS21072L3	N/A	NUTPLATE (OR MS21072-3)
8	MS35206-267	N/A	SCREW

*Included with D3636-041

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Revision: B

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